TIGER Drylac®
ral colors
exterior powder coatings
series 49
Weather Resistant TGIC Polyester Powder Coatings for Exterior and Interior Applications

Features: Good weather resistance, good mechanical properties, very smooth flow, good storage stability, good coverage

Gloss Level: All colors featured in this chart are available as standard products in smooth glossy with a gloss level of 80-90 (gloss level according to Gardner 60 deg., ASTM D 523).

Typical Applications: Residential windows and doors, garage doors, marine applications.

Standard Packaging: 55 lb boxes or 5 lb mini packs

Datasheets: Periodically updated datasheets, showing cure parameters, test results, pre-treatment information and more are available for all products in this chart. Please contact your local TIGER Drylac office or visit www.tigerdrylac.com for the most current edition.

series 38
Highly Weather- and UV-Resistant Powder Coatings based on Super Durable TGIC Polyester for Exterior and Interior Applications

Features: Superior gloss and color retention, excellent weather resistance, good mechanical properties, superior chalk resistance, smooth flow, excellent edge coverage, good storage stability. AAMA 2604-05 conforming.

Gloss Level: All colors featured in this chart are available as standard products in smooth glossy with a gloss level of 80-90 (gloss level according to Gardner 60 deg., ASTM D 523).

Typical Applications: Agricultural and construction equipment, bus shelters, lighting fixtures, playground equipment, site furnishings, garage doors, stadium seating, fencing, automotive equipment, and marine applications.

Standard Packaging: 44 lb boxes and 5 lb mini packs

RAL
Having gained worldwide acceptance over the last few decades, the RAL is the most popular Central European Color Standard used today.

The RAL colors in this chart have been matched as closely as possible. Color chart production methods and influence from heat and light may account for slight color deviation from the actual RAL Standard. This chart therefore can not serve as a standard for RAL color production and is to be used as a guide for color planning and specification only.

To aid in final product selection please contact your regional Tiger Drylac location for a powder coated Q-Panel of the product of your choice.

Datasheets: Periodically updated datasheets, showing cure parameters, test results, pre-treatment information and more are available for all products in this chart. Please contact your local TIGER Drylac office or visit www.tigerdrylac.com for the most current edition.

RAL colors not available: Due to pigmentation a small percentage of colors in the yellow, orange, red and purple range offer only limited UV stability and are therefore not available.

More standard Series 38 products: For additional architectural mattes, glossy and metallic products please see our Series 38 Super Durable Powder Coatings brochure.

Custom colors: Custom colors not shown in this brochure can be custom made in 7 to 10 days. Due to pigmentation some colors in the yellow, orange, red and purple range offer only limited UV stability. UV stability of custom colors in that color range must be verified by our production laboratories on a case by case basis.

TIGER Drylac continues to offer the largest product selection in the powder coating industry. For additional standard products and innovative powder coating solutions please see our numerous other brochures including:

- TIGER Drylac Metallic
- TIGER Drylac Special Effect
- TIGER Drylac Essentials
- TIGER Drylac Specialties
- TIGER Drylac Series 38 Super Durable
- TIGER Drylac Anti-Graffiti
- TIGER Drylac Series 38 Super Durable (for approved applicators only)
- TIGER Drylac Series 75 Fluoropolymer (for approved applicators only)
- TIGER Drylac Wood

Specifying TIGER Drylac products
In order to eliminate possible errors in specifying our products, we recommend using the full product number rather then specifying the RAL number only. This product number not only describes the Series/Chemistry, but also the exact color, finish and sheen.

Please check with your local TIGER Drylac office or representative for assistance with specifications and suitability issues.

<table>
<thead>
<tr>
<th>Color Group (starting with)</th>
<th>Chemistry</th>
<th>Color Group</th>
</tr>
</thead>
<tbody>
<tr>
<td>09 Polyester/Epoxy Hybrid</td>
<td>1 White</td>
<td></td>
</tr>
<tr>
<td>16 Acrylic Hybrid</td>
<td>2 Yellow / Orange</td>
<td></td>
</tr>
<tr>
<td>28 Super Durable Polyester</td>
<td>3 Red</td>
<td></td>
</tr>
<tr>
<td>TGIC (for approved applicators only)</td>
<td>4 Blue</td>
<td></td>
</tr>
<tr>
<td>39 Polyester TGIC</td>
<td>5 Green</td>
<td></td>
</tr>
<tr>
<td>44 Polyurethane</td>
<td>6 Brown</td>
<td></td>
</tr>
<tr>
<td>49 Polyester TGIC</td>
<td>7 Grey</td>
<td></td>
</tr>
<tr>
<td>59 Polyester TGIC-Free</td>
<td>8 Black</td>
<td></td>
</tr>
<tr>
<td>69 Epoxy</td>
<td>9 Metallic</td>
<td></td>
</tr>
<tr>
<td>75 Fluoropolymer (for approved applicators only)</td>
<td>89 Polyester/Epoxy Hybrid, Low/Fast Cure</td>
<td></td>
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</tbody>
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